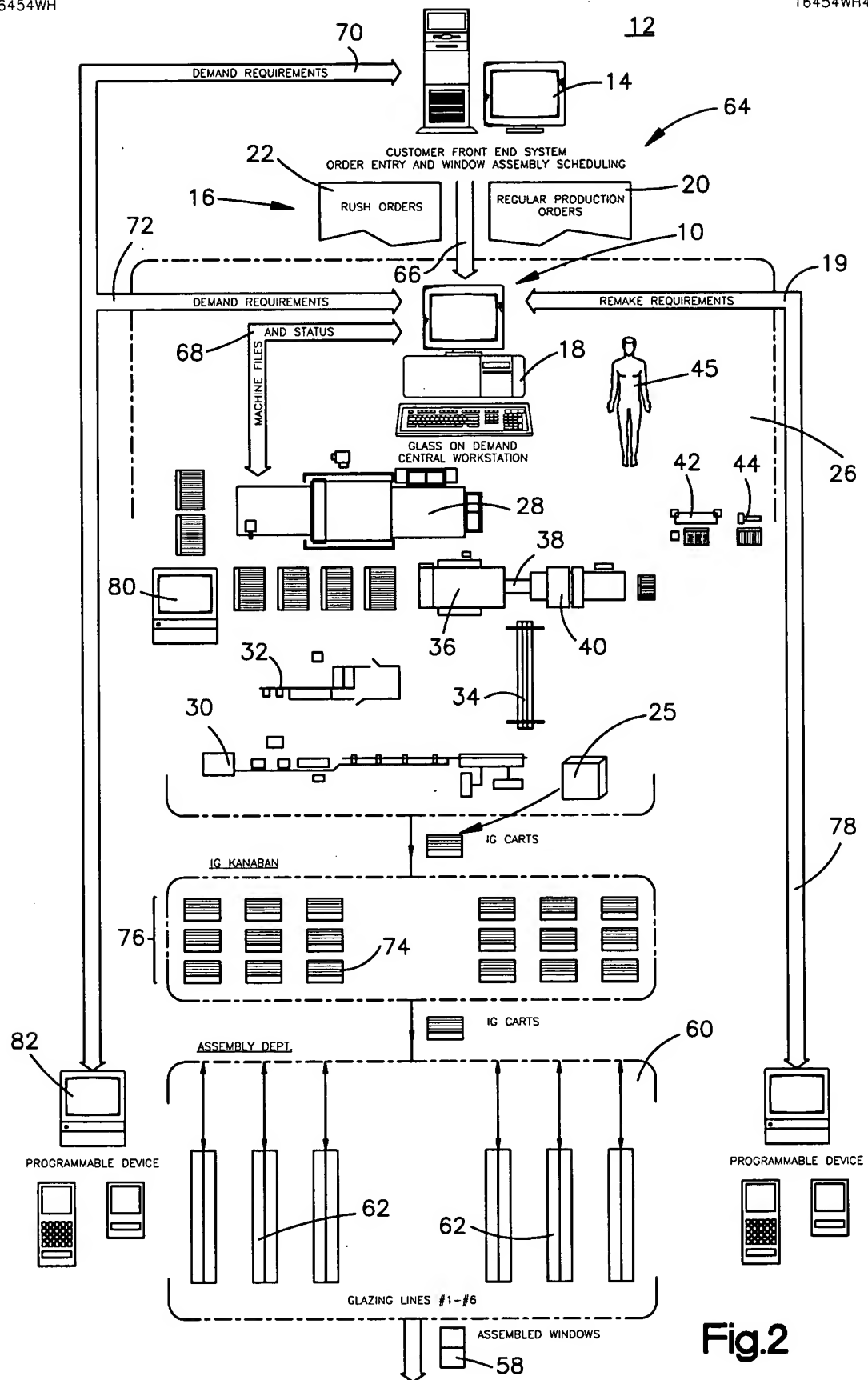


Fig.1



400	402	404	406	408	410
Production Run Sequence	Muntin	Glass	Spacer	IG Patch	Glazing Lines
CSMT-122-1					#1
DH-222-3					#4
S-451-5					#3
PW-345-1					#2
RM-AM-1					#1
IG-RMK-2					#3
CSMT-122-2					#1
DH-223-1					#4
S-451-6					#3
CSMT-123-1					#1
PW-346-1					#2
	Completed				
	Partially Completed				
	Not Started				
	Not Started-Rushes/Remakes Requested from Glazing Line				
	Waiting to be Glazed				

Fig.3

Waiting to be Glazed
104

412	414	416	418
Glazing Line 1	Glazing Line 2	Glazing Line 3	Glazing Line 4
CSMT-121-5	PW-344-5	S-451-2	DH-222-7
CSMT-121-6	PW-344-6	S-451-3	DH-222-1
CSMT-121-7	PW-344-7	S-451-4	DH-222-2
CSMT-122-1	PW-345-1	S-451-5	DH-222-3
RM-AM-1	PW-346-1	IG-RMK-2	DH-223-1
CSMT-122-2		S-451-6	
CSMT-123-1			

20

422

Fig.4

428	430	432	434
Muntin Queue	Glass Queue	Spacer Queue	IG Patch Queue
CSMT-122-1	CSMT-122-1	CSMT-122-1	CSMT-122-1
DH-222-3	DH-222-3	DH-222-3	DH-222-3
S-451-5	S-451-5	S-451-5	S-451-5
PW-345-1	PW-345-1	PW-345-1	PW-345-1
RM-AM-1	RM-AM-1	RM-AM-1	RM-AM-1
IG-RMK-2	IG-RMK-2	IG-RMK-2	IG-RMK-2
CSMT-122-2	CSMT-122-2	CSMT-122-2	CSMT-122-2
DH-223-1	DH-223-1	DH-223-1	DH-223-1
S-451-6	S-451-6	S-451-6	S-451-6
CSMT-123-1	CSMT-123-1	CSMT-123-1	CSMT-123-1
PW-346-1	PW-346-1	PW-346-1	PW-346-1

424

426

Fig.5

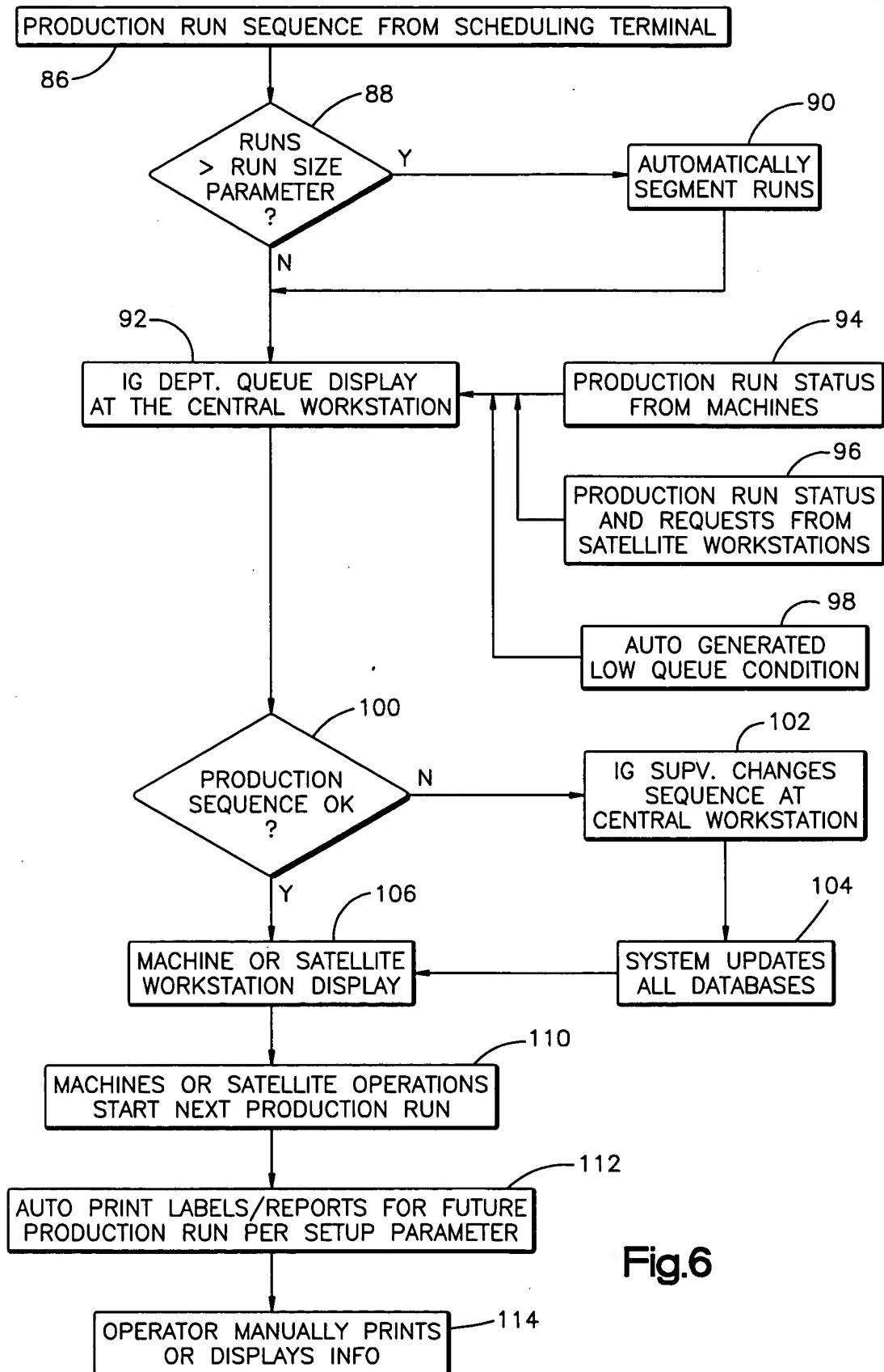


Fig.6

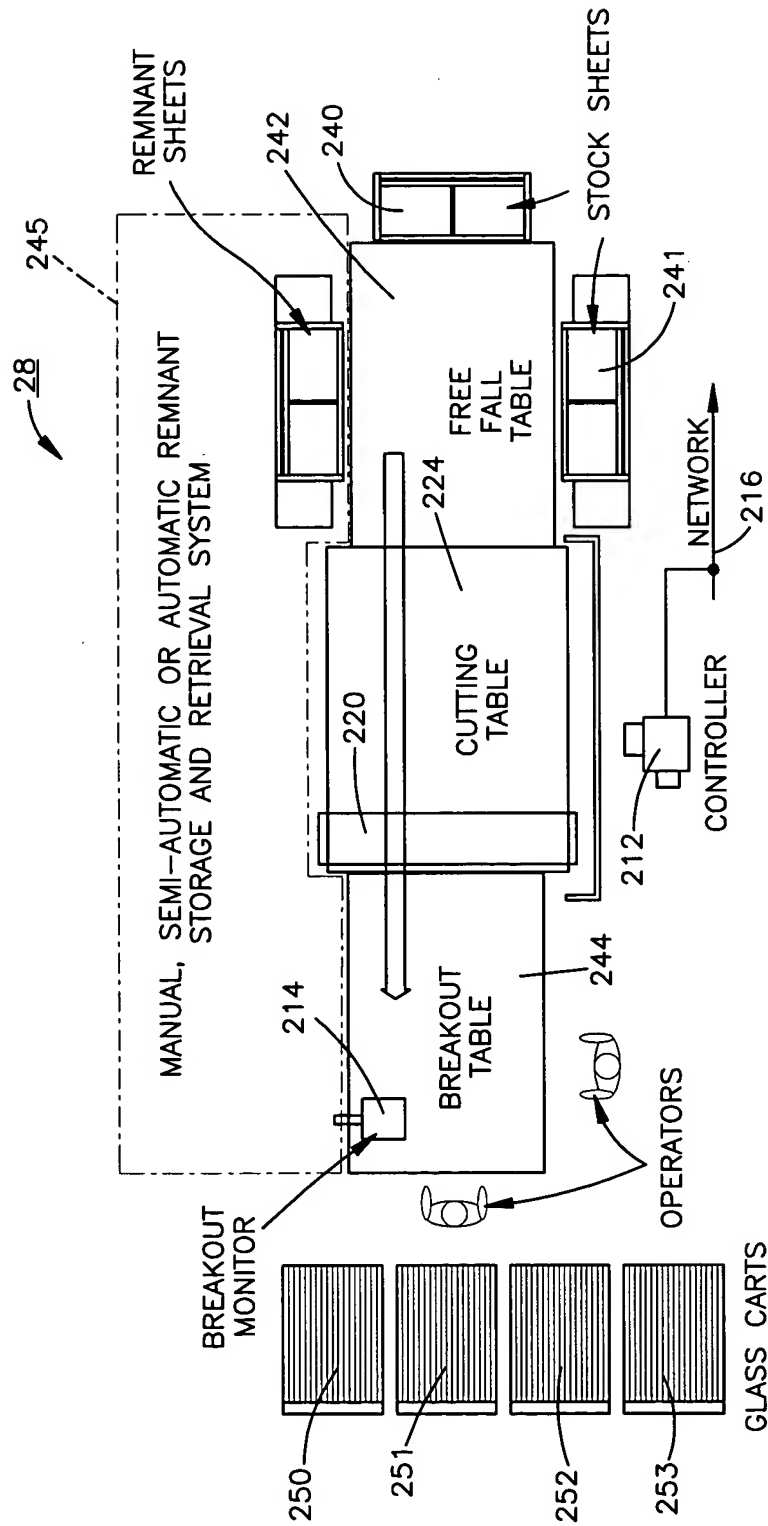


Fig.7

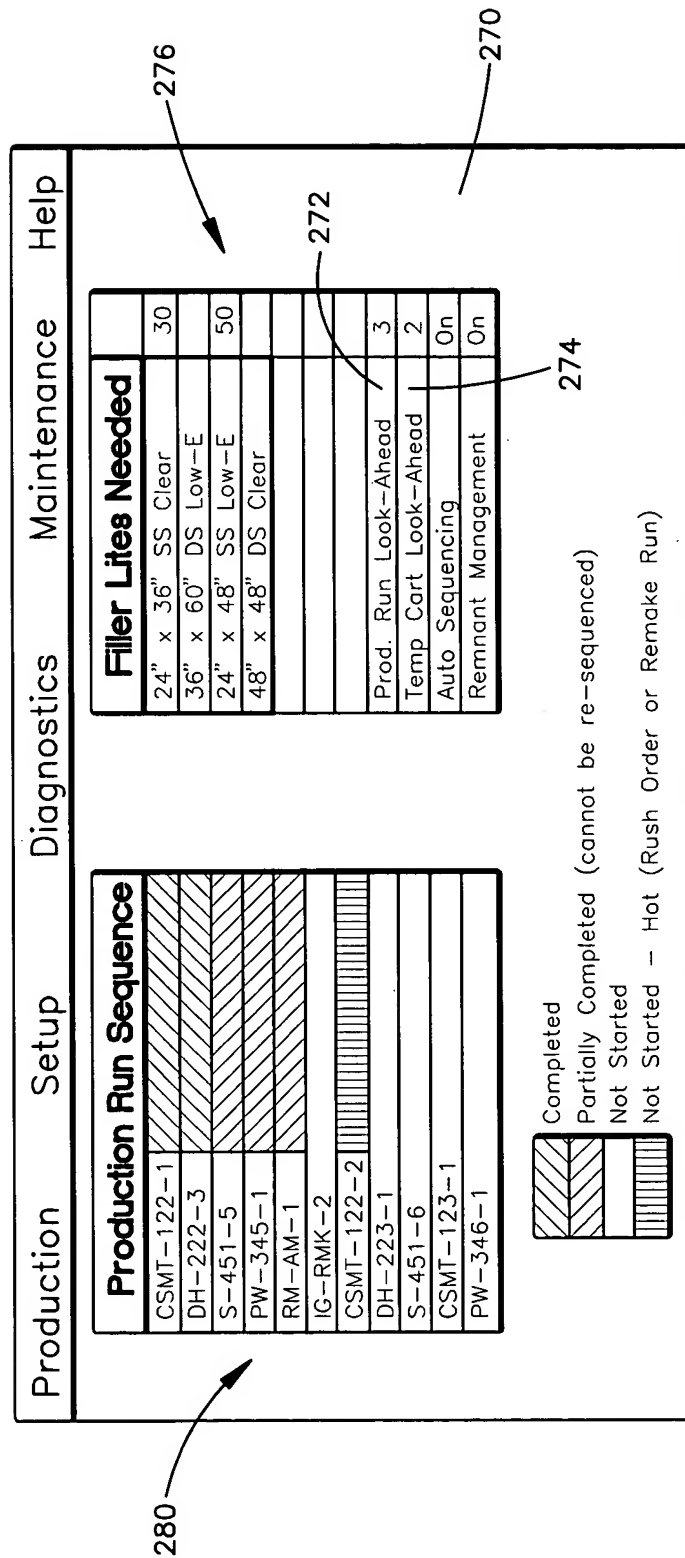
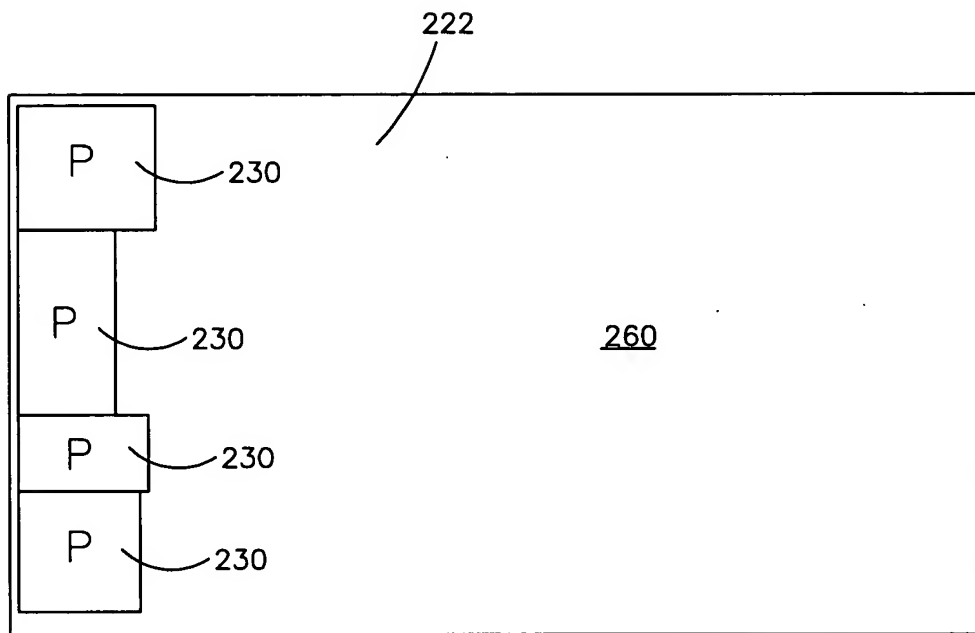
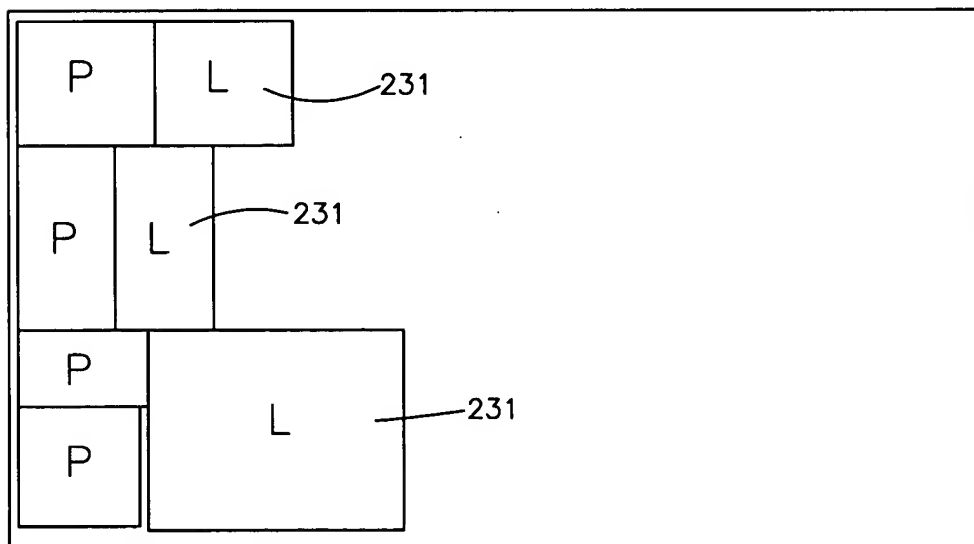


Fig.8

**Fig.9****Fig.10**

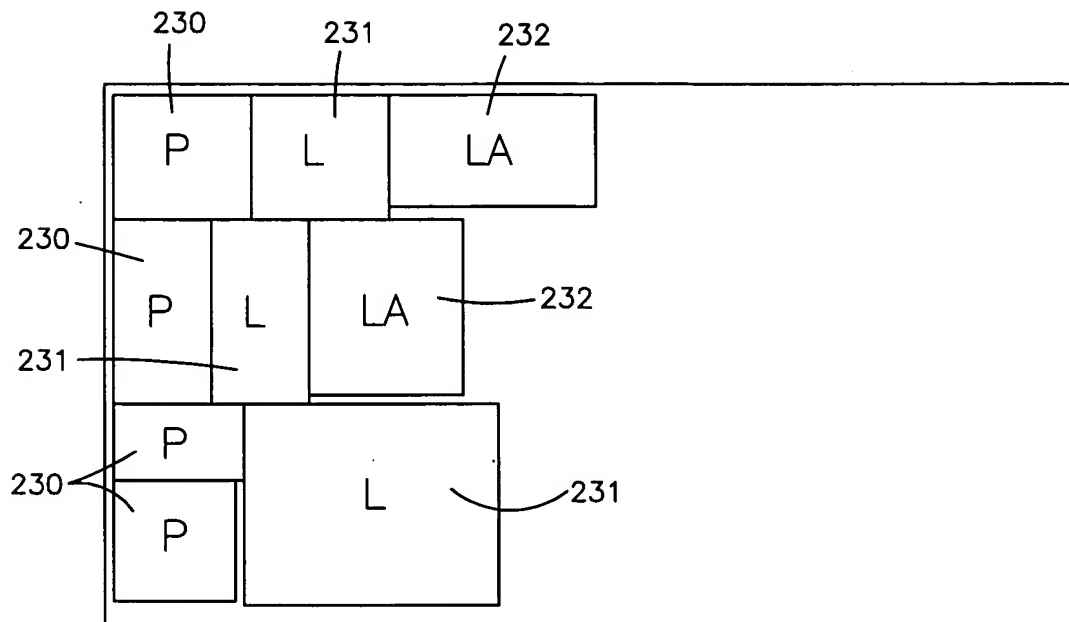


Fig.11

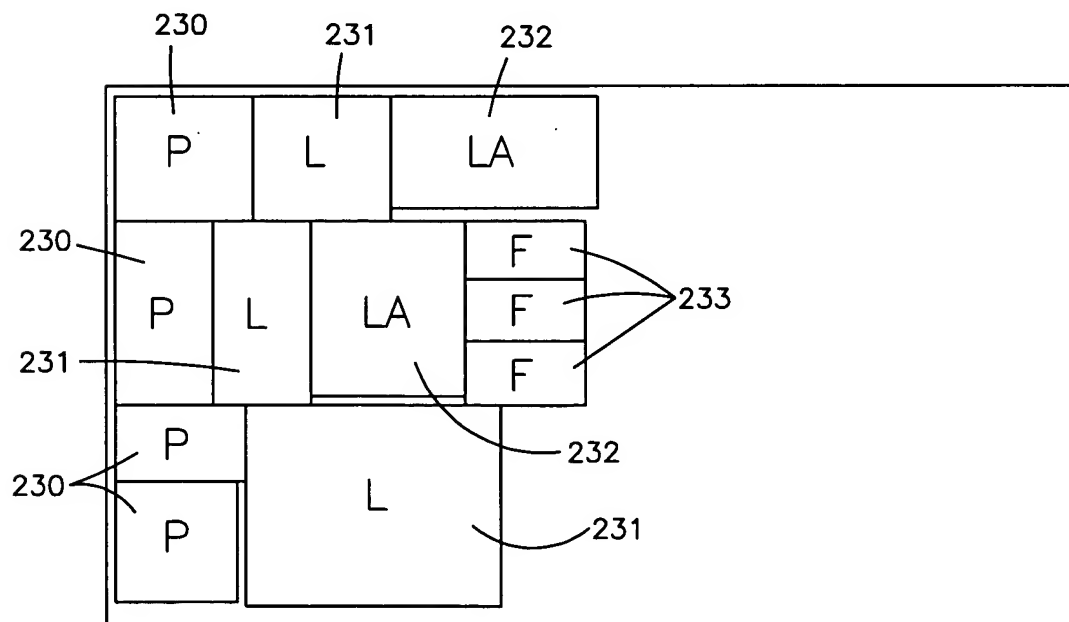
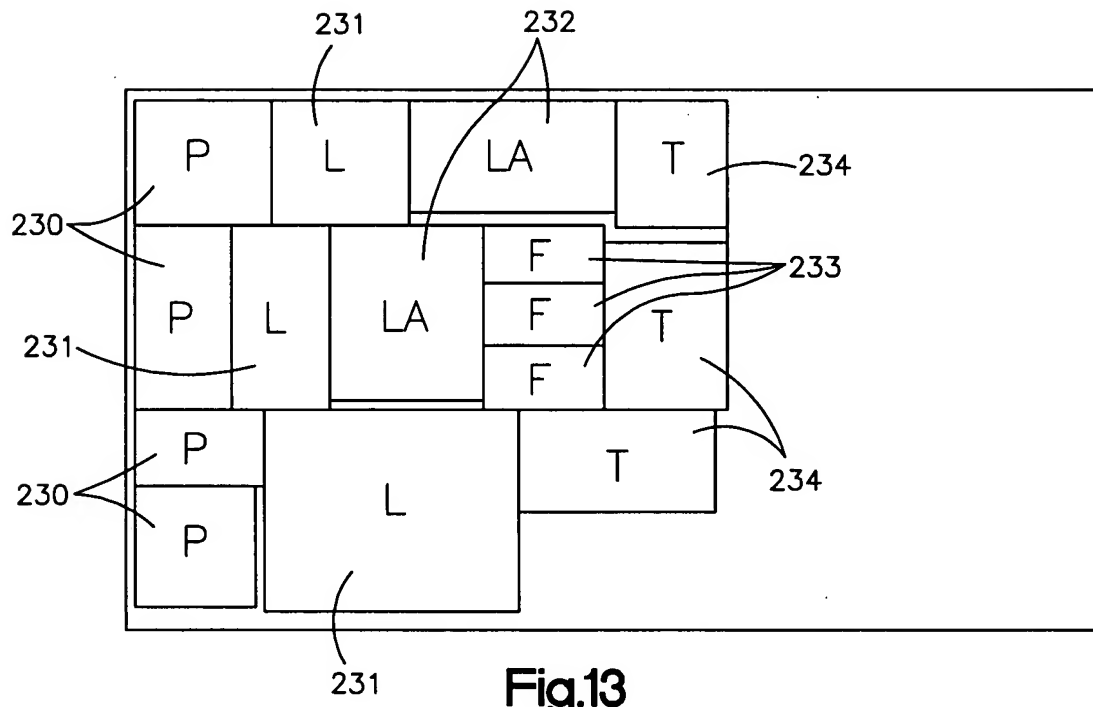
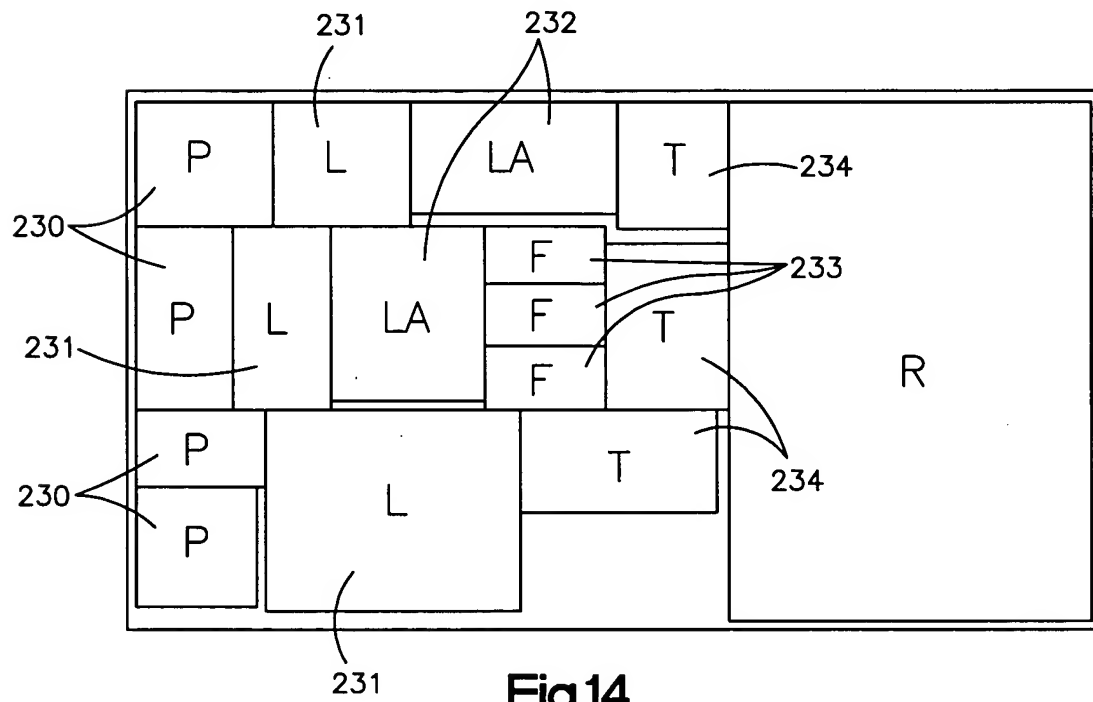
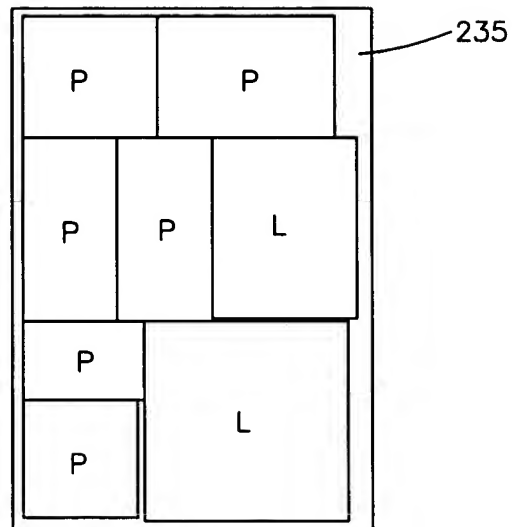


Fig.12

**Fig.13****Fig.14**

**Fig.15**

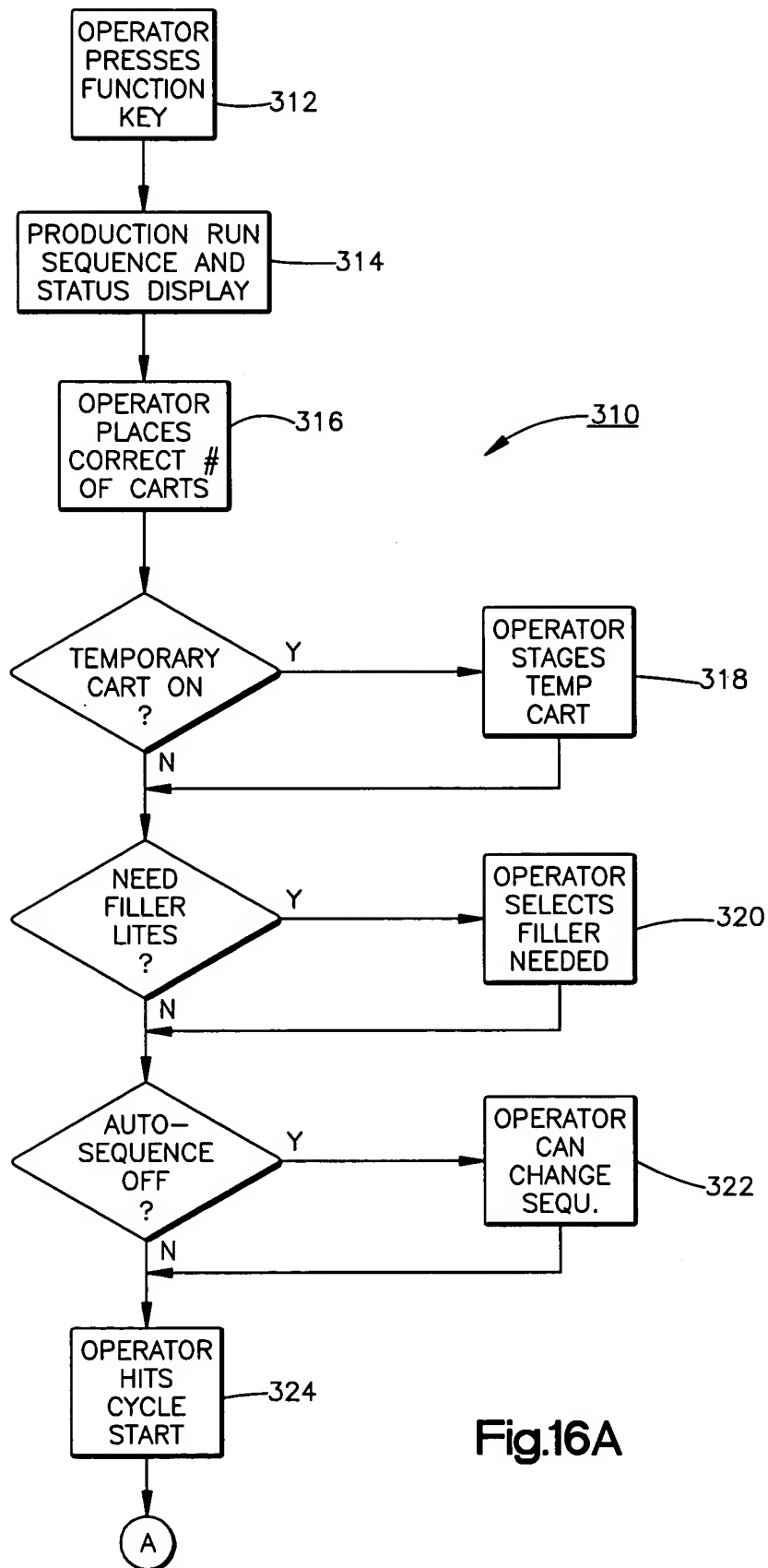


Fig.16A

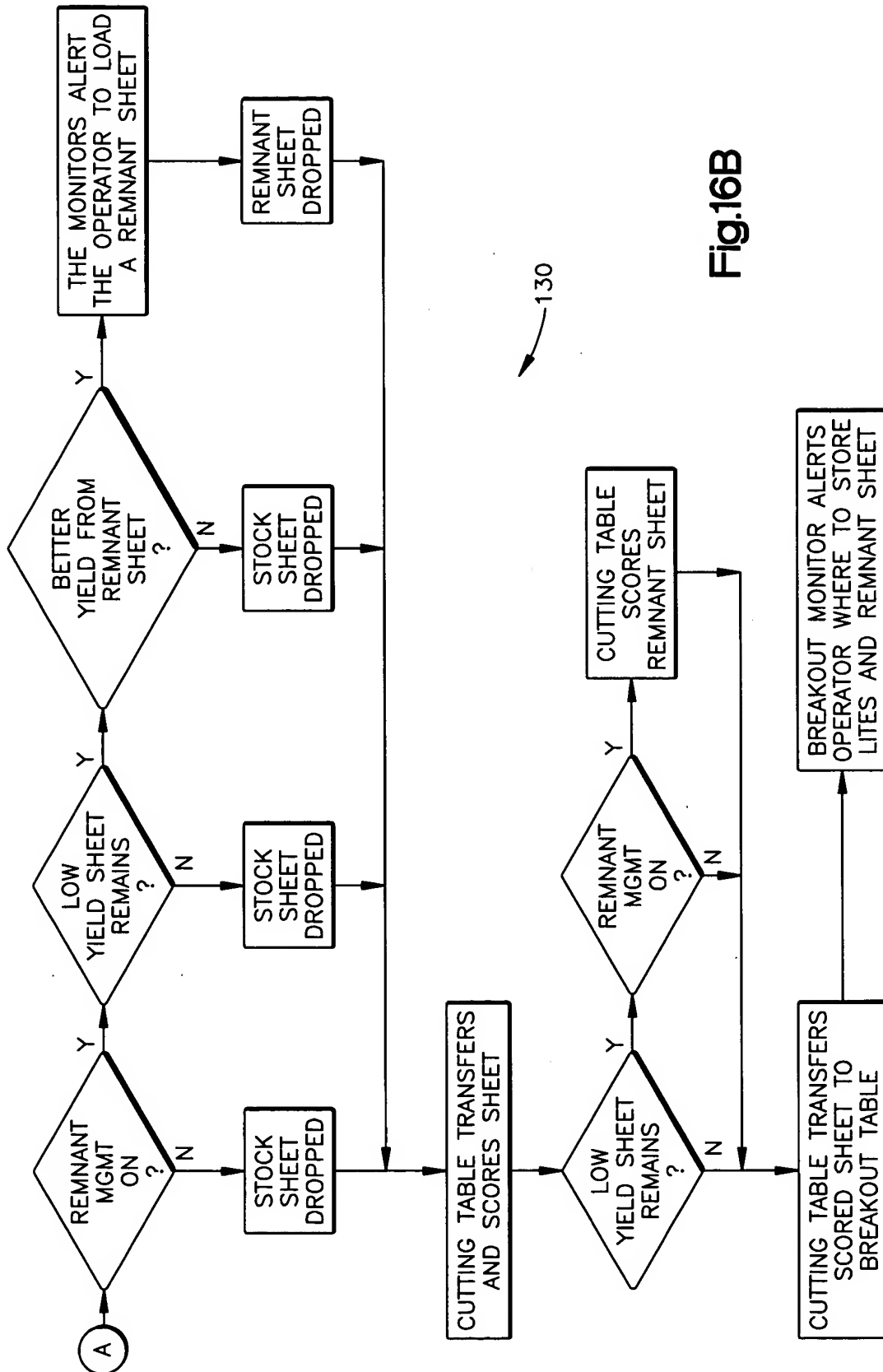


Fig.16B